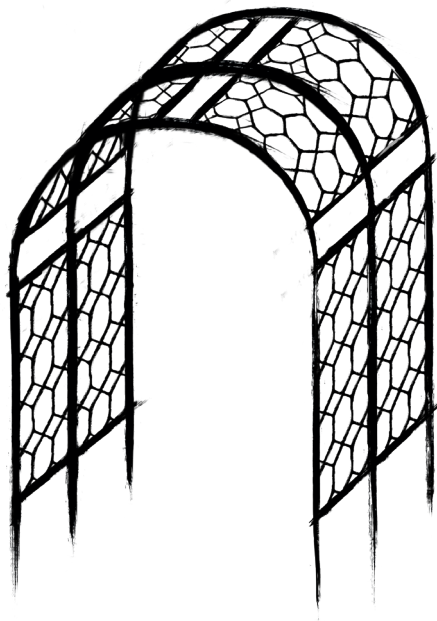


## ASSEMBLY INSTRUCTIONS

### Classic Extra Round Pergola

40446-TBK, 40447-TBK, 40448-TBK, 40449-TBK & 40440-TBK



1 to 2 Days assembly time



Install in the Ground - Install Depth 38cm



2 to 3 people required to assemble



Hole maker & Fixings included

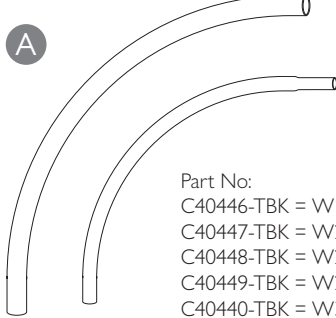


Patio feet available

**Further information at [agriframes.co.uk/help](http://agriframes.co.uk/help)**

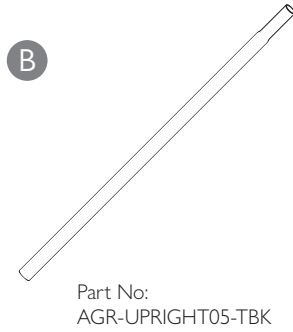
## Parts List

Round arch curve x 3  
Round arch curve with  
reduced end x 3



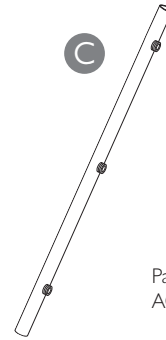
Part No:  
C40446-TBK = W1.8m  
C40447-TBK = W2.1m  
C40448-TBK = W2.4m  
C40449-TBK = W2.7m  
C40440-TBK = W3m

Upright with reduced end x 6



Part No:  
AGR-UPRIGHT05-TBK

1. Cross poles (W1.8m , W2.1m & W2.4m) x 8  
2. Cross poles (W2.7m & W3m) x 9



Part No:  
AGR-TIEBAR/08-TBK

1. 1" Moisture Seals (W1.8m , W2.1m & W2.4m) x 9  
2. 1" Moisture Seals (W2.7m & W3m) x 6



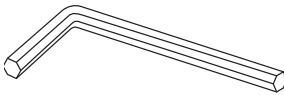
1. Part No: AGR-A610/38-TBK

1. 1" End plugs x 6  
2. 7/8" End plugs (W1.8m , W2.1m & W2.4m) x 16  
2. 7/8" End plugs (W2.7m & W3m) x 18



1. Part No: AGR-A610/08  
2. Part No: AGR-A610/16

Allen Key x 1



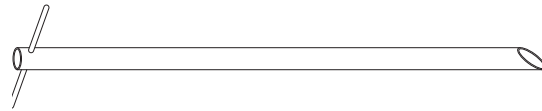
Part No:  
AGR-A70/006

Spare grub screw - 1 bag



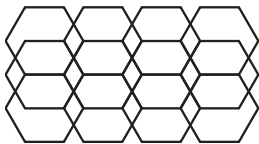
Part No:  
AGR-A73/002

Hole maker x 1

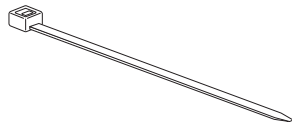


Part No:  
71520-TBK

Lattice Panels (optional)



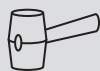
Cable Ties (optional)



In addition, you may need the assistance of another person and use of the following tools which are not included:



Step ladder



Rubber or wooden  
mallet



Spirit level



Tape measure



Wire cutters  
(if fitting lattice)

In the unlikely event you are missing any components please call **0117 934 1790** and state the name of the product, size and description of the item. (i.e. Classic Round Arch Matt Black 1.2m, End Plug.)

# Assembly

Please read all the instructions carefully prior to construction.

**IMPORTANT:** Do not fully tighten grub screws until the structure is fully assembled (Step 5)

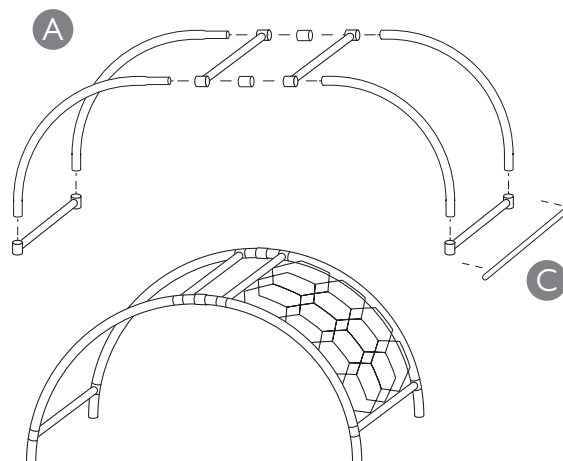
## STEP 1

- Before assembly check spacer bars to ensure the grub screws are inserted into the holes on the ring clamps.
- Loosen these grub screws ½ way out of the hole, to ensure when the ring clamps are moved into position the grub screw does not scratch the outer coating of the metal.
- Connect the curves of the pergola (insert the reduced end into the plain ended curve) and cover the joints with moisture seals.
- Slide the spacer bars on both sets of curves and tighten the grub screws until the spacer bars are secured into place on the curves.

### Positioning of the spacer bar

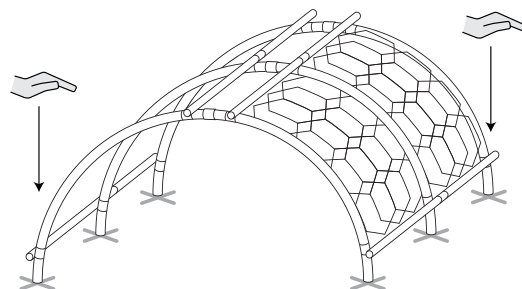
In many cases the position of the spacer bars is down to personal preference. However, if you have the lattice option, the spacer bars will need to be the correct distance apart following the curve of the structure.

- Attach the lattice using the cable ties. Once the ties are secured, trim off the excess.



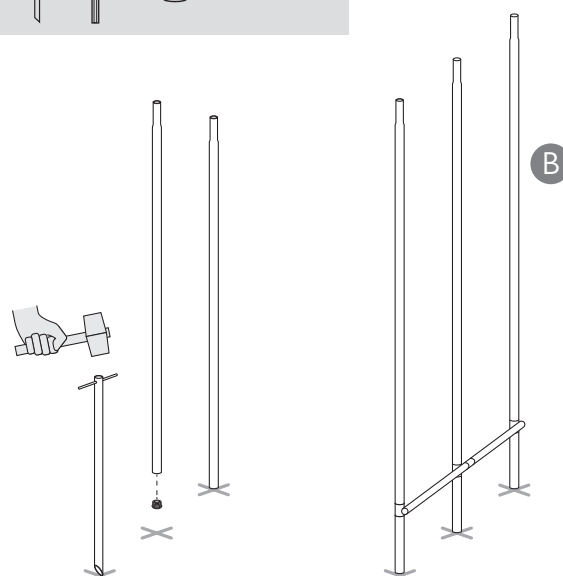
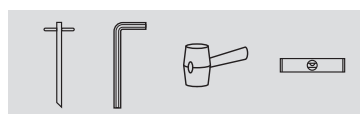
## STEP 2

- Once the top of the pergola has been completed, move the structure to where it will be installed.
- Firmly push the top of the pergola into the ground to make an impression or indentation where the uprights should be placed.
- Remove the top structure and check that the marks can clearly be seen.



## STEP 3

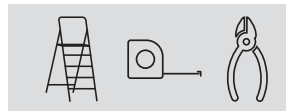
- Using the hole-maker make a hole 15" into the ground where you have marked or indented the ground in step 2, ensure that the holes are vertical and to the same depth (there is a mark on the hole maker to indicate the correct depth).
- Insert the end plugs into the non-reduced ends of 6 uprights, then insert these uprights into the hole in the ground with the end plugs facing downwards.
- Slide on the bottom spacer bars.
- Slide a moisture seal over the reduced end of the poles and then connect the remaining 6 uprights. Cover the join between the poles with a moisture seal.



Further information at [agriframes.co.uk/help](http://agriframes.co.uk/help)

## STEP 4

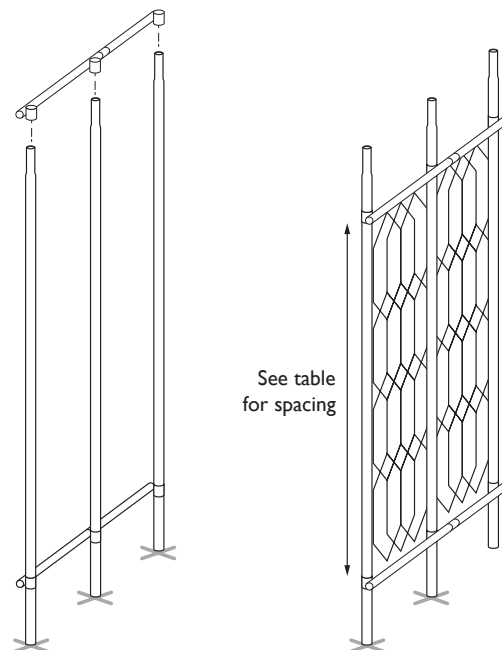
- Slide over the remaining spacer bars onto the top of the uprights, then tighten the grub screws.



### Positioning of the spacer bar

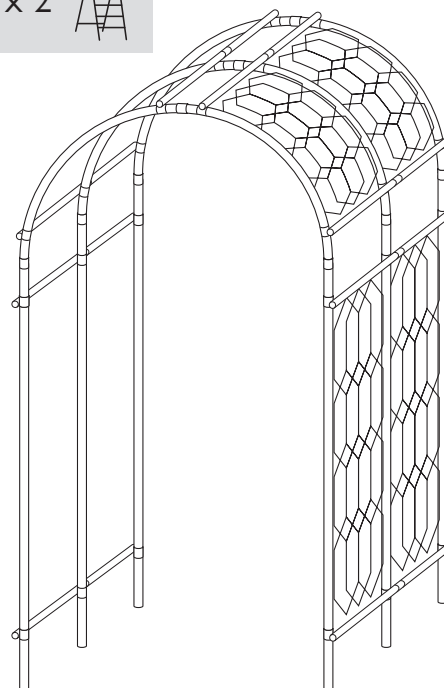
In many cases the position of the spacer bars is down to personal preference. However, if you have the lattice option, the spacer bars will need to be the correct distance apart following the curve of the structure.

- Attach the lattice using the cable ties, once the ties are secured trim the excess.



## STEP 5

- Slide a moisture seal onto the top of each upright
- Lift the constructed Pergola top onto the uprights, cover the joins with moisture seals.
- You will need at least 2 people for this step due to the weight of the Pergola top.
- Once you are satisfied with the alignment of the structure you can tighten all the grub screws.

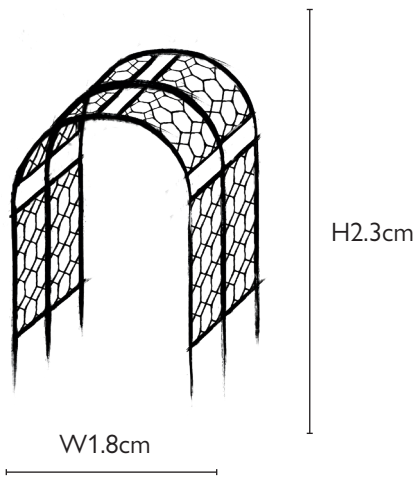


Further information at [agriframes.co.uk/help](https://agriframes.co.uk/help)

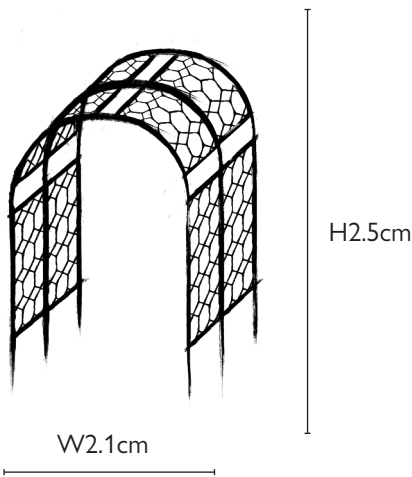
If you have any questions regarding assembly please call our customer service team on **0117 934 1790**

Spacer Bar Distances for Lattice Option			
Code	Product	Top Spacing	Side Spacing
40446-TBK	Classic Extra Round Pergola (1.8m)	127cm (50")	102cm (40")
40447-TBK	Classic Extra Round Pergola (2.1m)	127cm (50")	127cm (50")
40448-TBK	Classic Extra Round Pergola (2.4m)	127cm (50")	127cm (50")
40449-TBK	Classic Extra Round Pergola (2.7m)	127cm (50")	127cm (50")
40440-TBK	Classic Extra Round Pergola (3m)	127cm (50")	127cm (50")

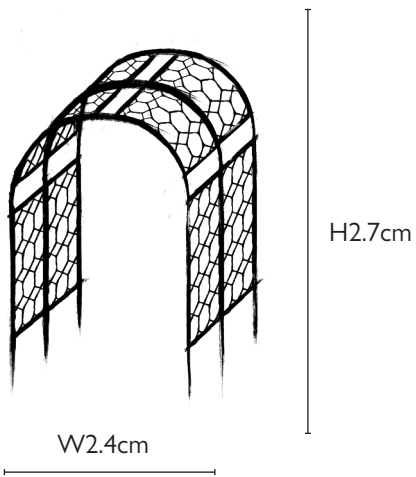
**40446-TBK**



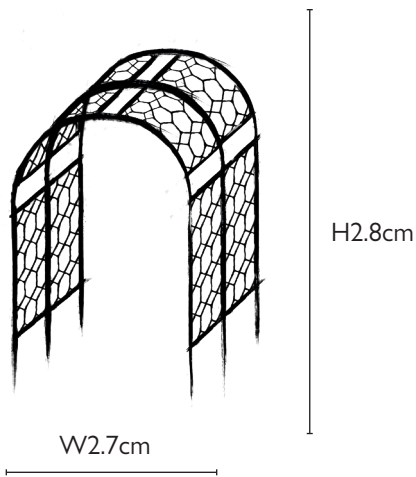
**40447-TBK**



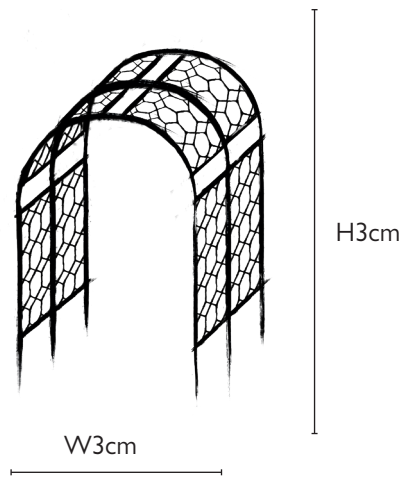
**40448-TBK**



**40449-TBK**



**40440-TBK**

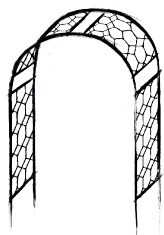


# Traditional Collection

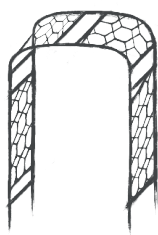
The Agriframes Traditional Collection is designed in the UK then handcrafted in our own workshops to guarantee the best quality.

The collection is made of high quality tubular galvanised steel, protected with our unique polymer coating in a stylish matt black textured finish to ensure long lasting durability. All products in this collection are backed with a 10-year guarantee.

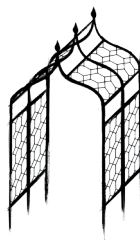
## Arches & Pergolas



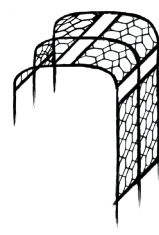
Round Arch



Monet Arch

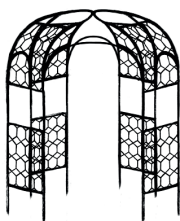


Gothic Pergola



Wall Pergola

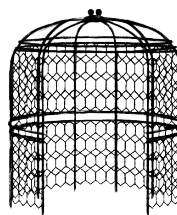
## Gazebos & Arbours



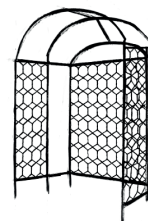
Round Gazebo



Dome Gazebo

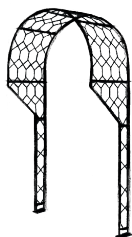


Sussex Arbour

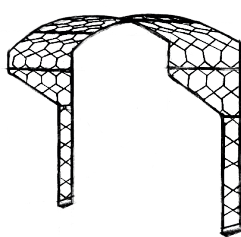


Harrogate Arbour

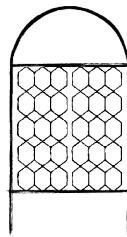
## Porticoes & Screens



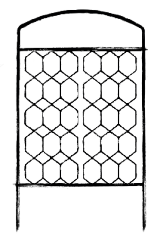
Round Portico



Edwardian Portico

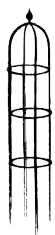


Round Screen



Monet Screen

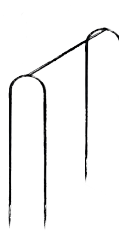
## Obelisks & Plant Frames



Classic Obelisk



Tricorn Obelisk



Pea & Bean Hoops



Runner Bean Frame

See all collections at [agriframes.co.uk](http://agriframes.co.uk)